

Waste materials for Antimony substitution in flame retarded POLymers (WAPOL)







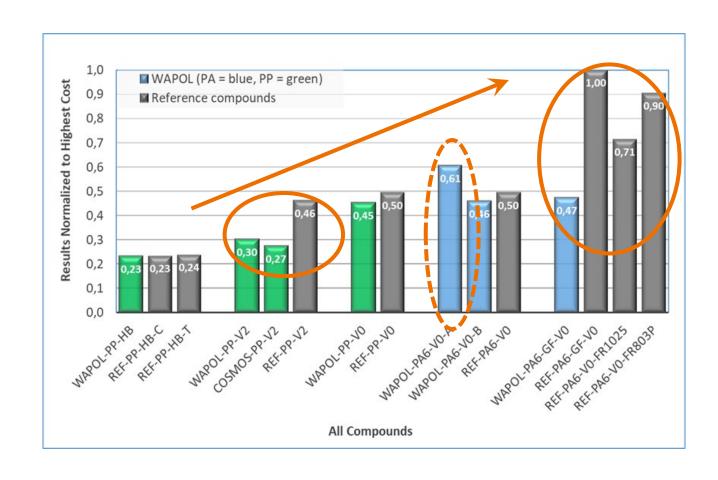
WAPOL polymer formulations

POLYMER	GRADE	No Br, no Sb and	PILOT PLANT	INDUSTRIAL PLANT	COMMERCIAL INTEREST	COST (up to % less)
PP	PP-HB	No P		\bigcirc	IRIS (A) MBIENT	TE 10
	PP-V2	No P	Ø		?	
	PP-V0	Low P			?	
PA	PA6-V0	No P/low P	€		\bigcirc	25-35
	PA66-V0	No P/low P			×	
	PA6-25GF-V0	No P	Ø		VELAWORKS	30-35



LCC screening results

- The WAPOL results are less than or equal to their reference compounds, except WAPOL-PA6-VO-A (however this has not been used for prototypes)
- Best cost savings are for the PP-V2 and PA6-GF-V0 comparisons.
- General trend toward higher cost with higher UL94 rating (HB-->V2-->V0).
- The results for WAPOL-PP-V0, WAPOL-PA6-V0-B and WAPOL-PA6-GF-V0 are nearly the same. Consider other factors such as strength, weight, or environmental impact for decisions.



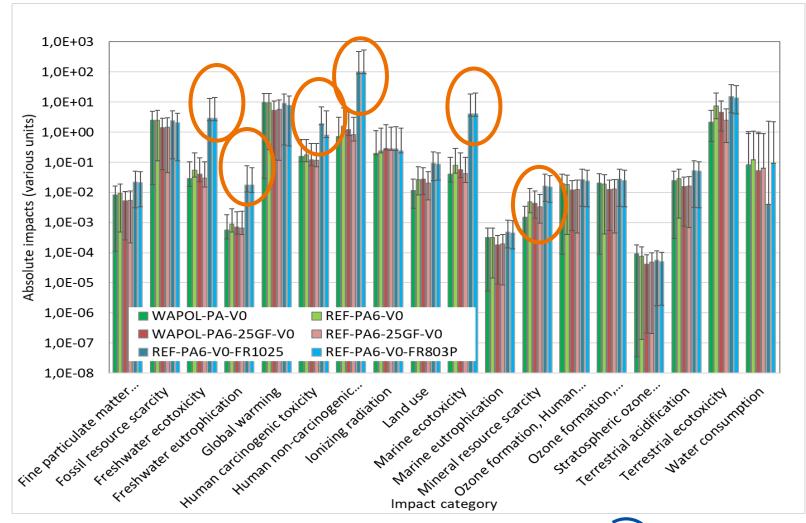




LCA screening results

All impact categories considered

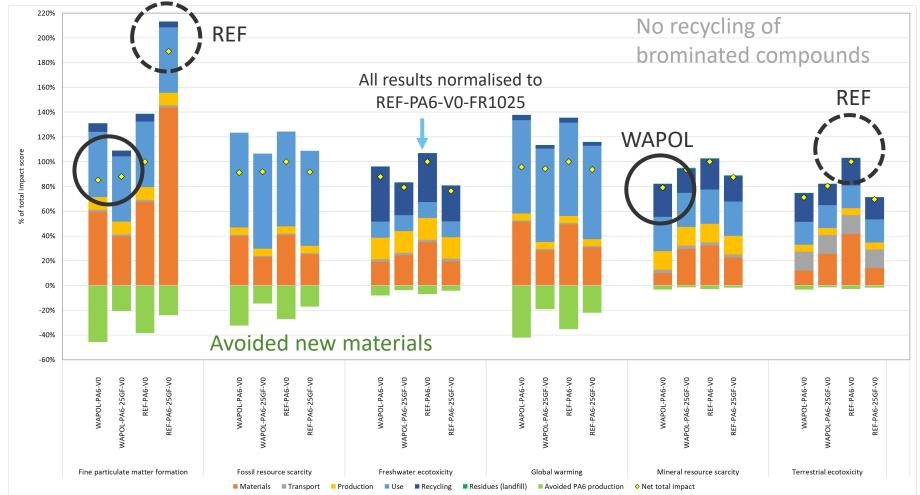
- Results are similar for PPbased compounds
- WAPOL compounds have less impact than antimony/bromine compounds (market counterparts) in 6 categories







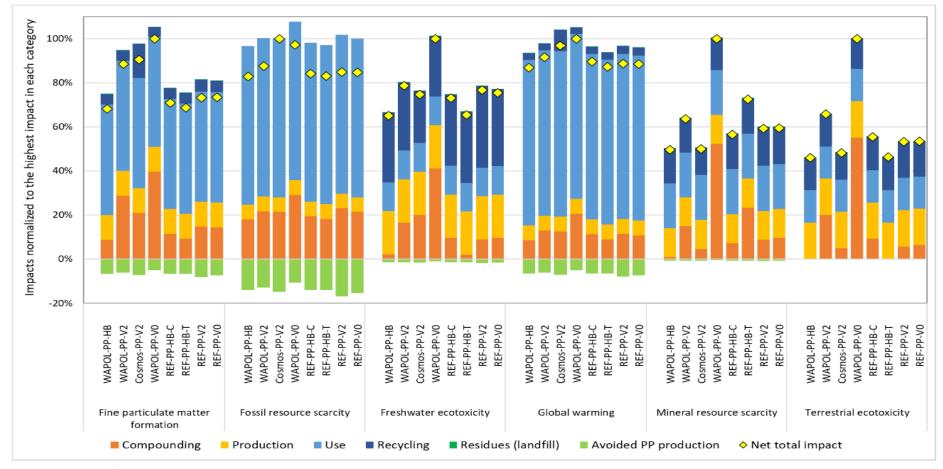
LCA Results- Recycling as End-of-Life Scenario - PA







LCA Results- Recycling as End-of-Life Scenario - PP







WAPOL Prototype production (polyamide)

Demo 1: ashtray (Ypsilon, Fiat 500, Fiat 500 BEV, Jeep Renegade, Fiat 500X)







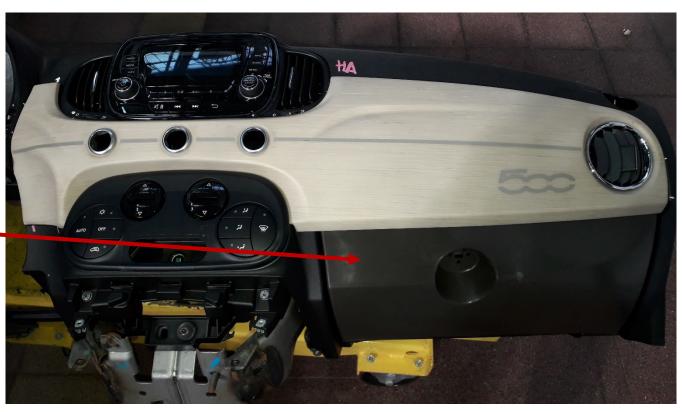




WAPOL Prototype production (polypropylene)

Demo 2: interior trim (Fiat 500)



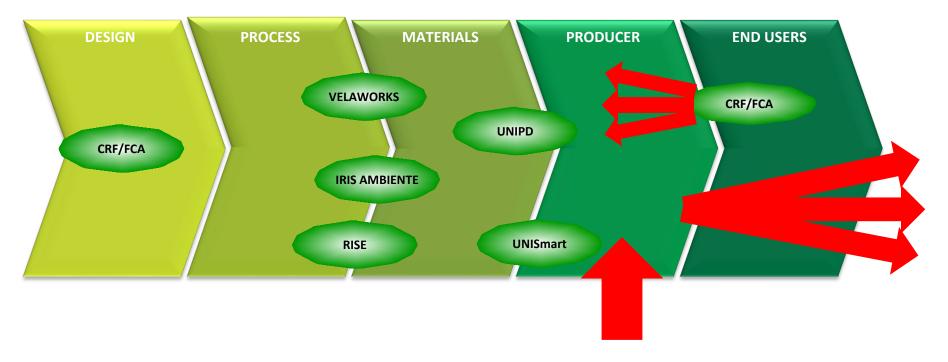






WPO – Implementation plan

Scalability



Value chain

- Contacts with potential new compounders to be included in FCA value chain
- Exploitation of results toward existing players





WPO – Market assessment

International Motor Vehicle Sales Outlook (mns units)									
	2000-15	2016	2017	2018e	2019f				
Total Sales	54.9	77.3	79.0	78.7	78.7				
North America*	17.9	21.0	20.7	20.6	20.1				
Canada	1.62	1.95	2.04	1.98	1.93				
United States	15.24	17.46	17.13	17.21	16.80				
Mexico	0.99	1.60	1.53	1.42	1.36				
Western Europe	13.7	14.0	14.3	14.2	14.2				
Germany	3.23	3.35	3.44	3.44	3.43				
Eastern Europe	3.1	3.1	3.4	3.5	3.6				
Russia	1.87	1.43	1.60	1.80	1.86				
Asia	17.1	36.1	37.1	36.8	37.1				
China**	7.31	23.57	24.20	23.48	23.50				
India	1.23	2.09	2.19	2.37	2.49				
South America	3.2	3.1	3.5	3.7	3.8				
Brazil	1.94	1.39	1.50	1.71	1.84				

